## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2005/000946

	CATION OF SUBJECT MATTER  7 B21B45/00, C21D1/42		
According to In	ternational Patent Classification (IPC) or to both nation	al classification and HC	
B. FIELDS SI	EARCHED		
Minimum docu Int . Cl	mentation searched (classification system followed by c  B21B45/00, C21D1/42	classification symbols)	
Jitsuyo Kokai J	itsuyo Shinan Koho 1971-2005 To	itsuyo Shinan Toroku Koho oroku Jitsuyo Shinan Koho	1996-2005 1994-2005
	base consulted during the international search (name of FLIE (JOIS), WPI, ELSEVIER	data base and, where practicable, search to	erms used)
C. DOCUME	NTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.
x	JP 2003-129130 A (NKK Corp.)	•	1,2
Y	08 May, 2003 (08.05.03), Claims; Par. Nos. [0001] to [0026] to [0027]; Fig. 1 (Family: none)	[0003], [0013],	1-16
Y	JP 9-71819 A (Dai-Ichi High Ltd.), 18 March, 1997 (18.03.97), Claims (Family: none)	Frequency Co.,	3,4
× Further do	cuments are listed in the continuation of Box C.	See patent family annex.	
Special categories of cited documents:  A document defining the general state of the art which is not considered to be of particular relevance  F earlier application or patent but published on or after the international		The later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention.  "X" document of particular relevance: the claimed invention cannot be	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		considered novel or cannot be considered when the document is taken alone  "Y" document of particular relevance; the cl	
special reason (as specified)  Of document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step when the document is combined with one or more other such documents, such combination	
*P* document published prior to the international filing date but later than the priority date claimed		being obvious to a person skilled in the "&" document member of the same patent fa	art
Date of the actual completion of the international search 15 April, 2005 (15.04.05)		Date of mailing of the international search report 10 May, 2005 (10.05.05)	
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer	
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Facsimile No.		Telephone No.	

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International application No.
PCT/JP2005/000946

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`(Continuation	DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	Microfilm of the specification and drawings annexed to the request of Japanese Utility Model Application No. 33980/1990 (Laid-open No. 126208/1991) (Nisshin Steel Co., Ltd.), 19 December, 1991 (19.12.91), Claims; page 4, lines 6 to 10 (Family: none)	7-10
Y	JP 2003-13133 A (NKK Corp.), 15 January, 2003 (15.01.03), Claims; Fig. 1 (Family: none)	13-16